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*President & CEO,
ECOSMART Foundation*

Industry Canada. Globe 2006 Visit.

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CONCRETE

A Concrete Contribution to the Environment

Sustainable Building Technologies



Energy



Water



Material



Land



Health



EcoSmart Concrete Objectives

To minimize GHG “signature” of concrete
by optimizing replacement of Portland cement with SCM
while improving or maintaining

- Cost
- Performance
- Constructability

EcoSmart is a non-profit organization
based on a partnership between

- Federal government
- Building industry
- Building professionals

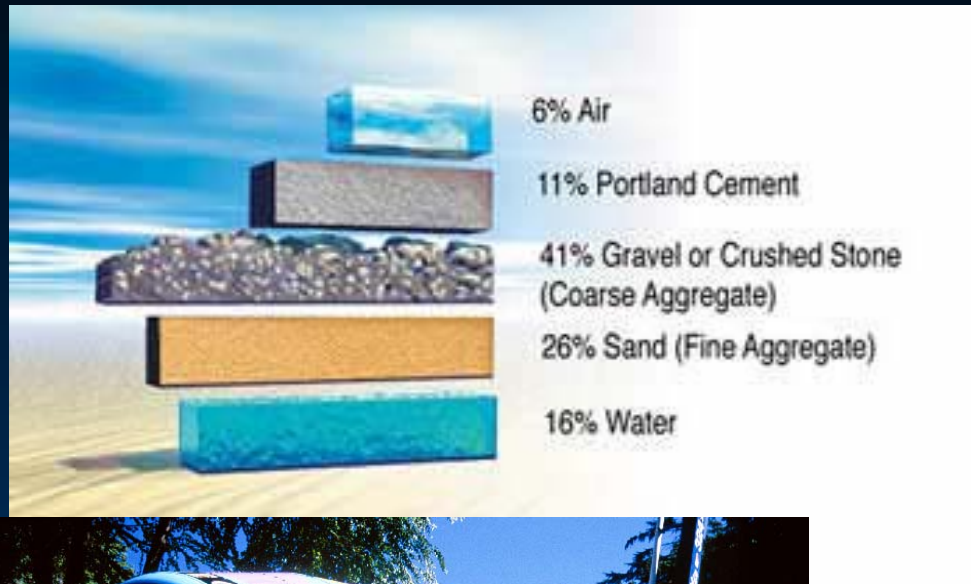


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Sustainable Buildings

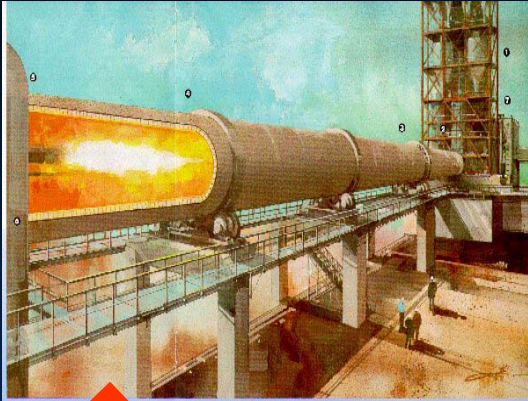


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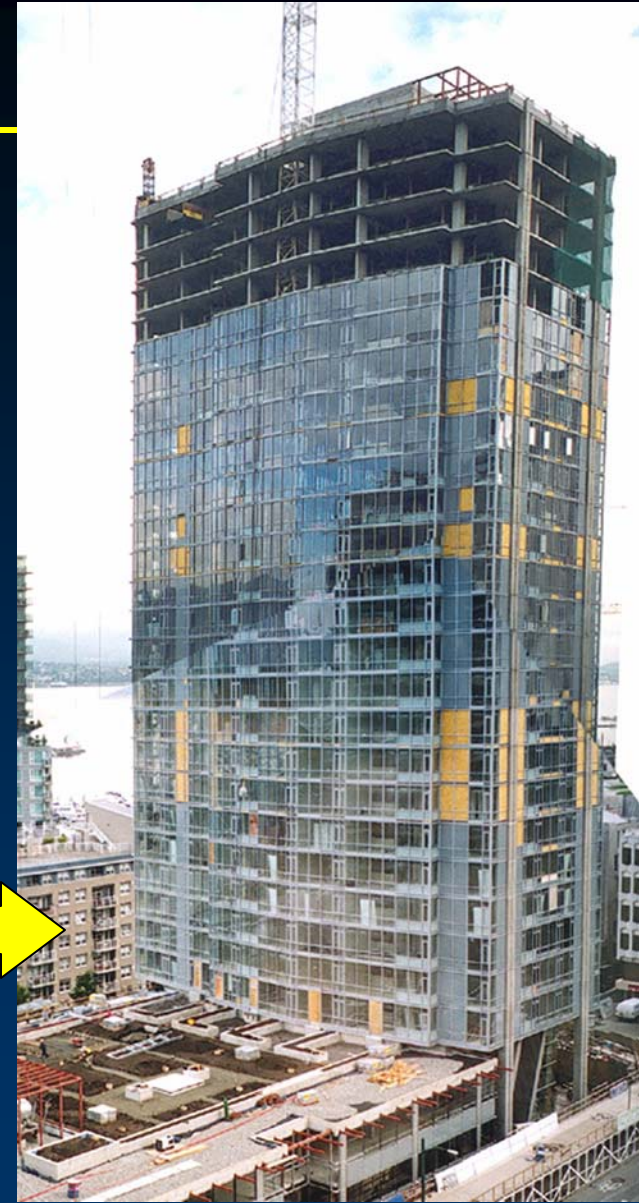
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SCM Concrete



50%

50%



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SCM : Traditional



Case Studies

How much SCM replacement can be achieved, what effect on:
Cost – Performance - Constructability

As experienced by

Supply

Cement manufacturers , ready-mixed concrete producers, SCM producers / suppliers

Design

Developers & owners, architects, structural engineers, Material engineers & test labs, code officials

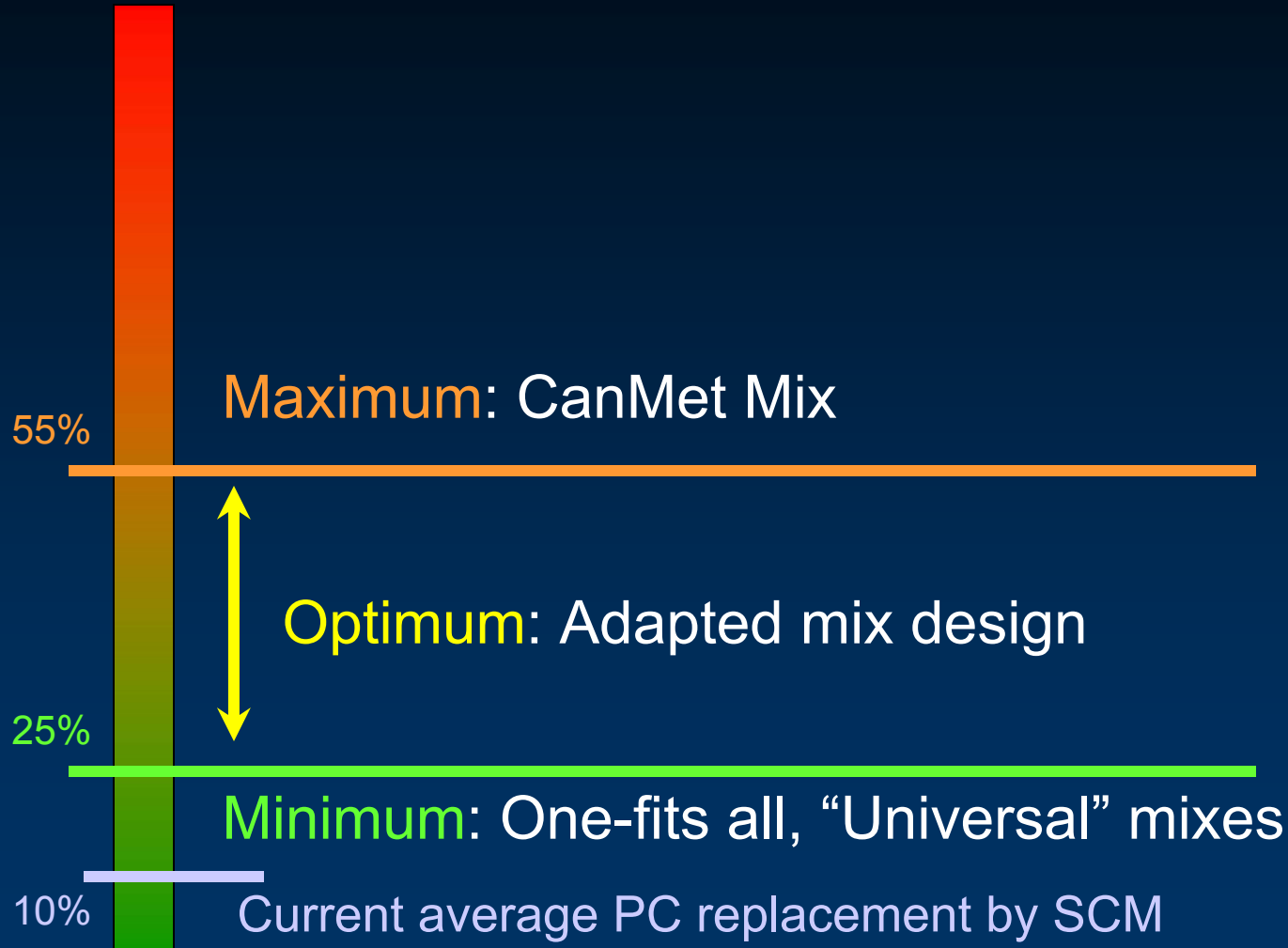
Build

Contractors, Sub-trades (concrete placers, finishers, form installers)

Learning by doing



Case Studies



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50% FA



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Minimum



25% SCM

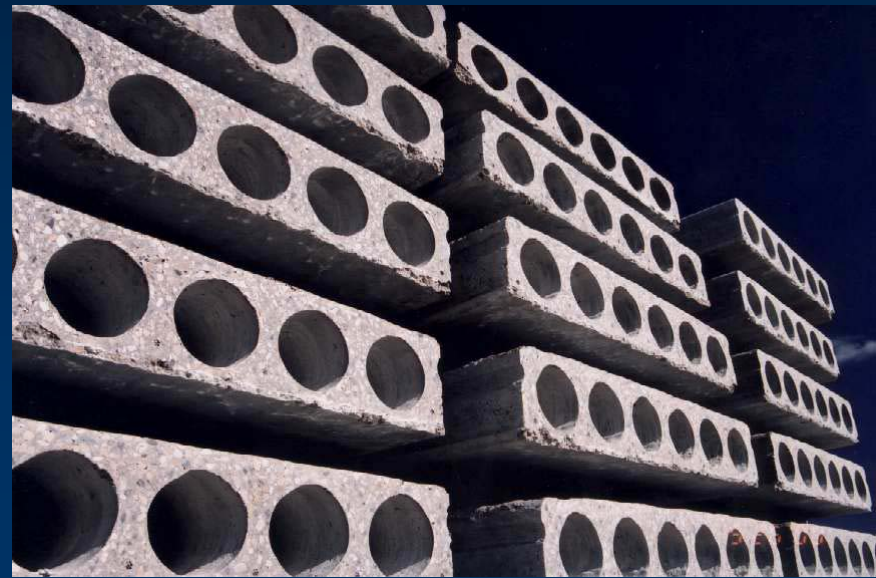
Yellowknife

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Other Applications



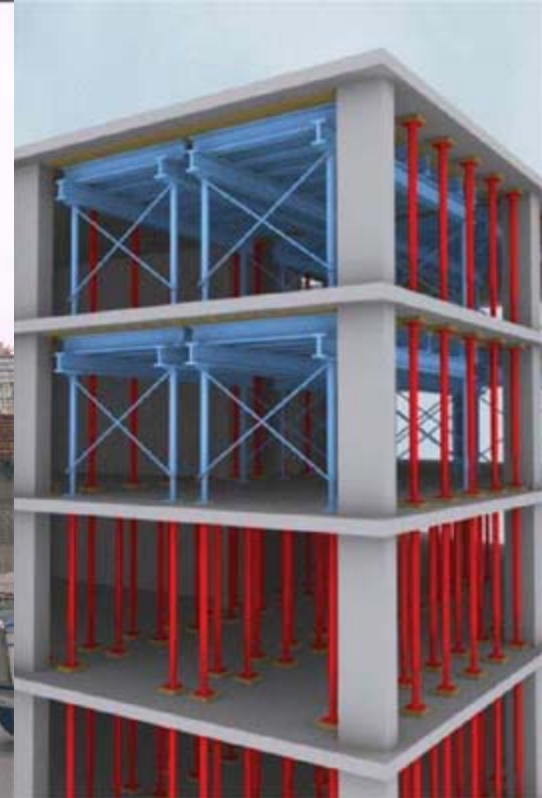
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Optimization

Element	Min. 28 Day Strength (mPa)	% flyash replacement (Ledcor Standard)	% flyash replacement (Actual)	W/CM
Parking Slabs & Slab Bands	35	15	33	0.40
Slab on Grade Interior Parking	25	20	20	0.50
Slab on Grade Exterior	32	20	20	0.45
Core Footing	30	40	45	0.50
Other Footings	25	40	45	0.50
Shear Walls & Columns				
<i>Foundation to 8th Floor</i>	40	15	33	0.45
<i>8th to 12th Floor</i>	35	15	33	0.45
<i>12th to 16th Floor</i>	30	20	33	0.45
<i>16th Floor to Roof & Other Walls</i>	25	20	33	0.45
Tower Slabs	25	15	15 to 25	
Toppings & Housekeeping Pads	20	15	45	



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Seymour Filtration Plant

	% FA	Mpa @56d
Footings	55	30
Mass Fill	55	25
Walls and columns	40	30
Exterior Slabs	35	30
Interior Slabs	35	30
Beams	40	30
Lean Concrete	50	10



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Parameters

Material

Type of SCM: FA, GGBFS, SF, other
Cost, Availability, distance

Technical


Type of element: slab, walls, footings, ..
Strength: Stripping, 28d, 56d
Durability, resistance to scaling, exposure
Curing, carbonation
Standards, liability

Construction

Placing, finishing, forms, curing
Setting time: Stripping and finishing
Architectural aspect : Color, texture, finish

Environment

GHG Signature
Waste reduction
Expected lifespan

The logo for ECOSMART, featuring the word "ECOSMART" in a bold, sans-serif font. The "E" is white, and the rest of the letters are green. A small trademark symbol (TM) is at the end. The logo is set against a background of a green field and a blue sky.The word "CONCRETE" in a bold, sans-serif font. The letters are green. The logo is set against a background of a blue sky with white clouds.

A Concrete Contribution to the Environment

Industry decision-makers

Supply

- Cement Manufacturers
- Ready-Mixed Concrete Producers
- SCM producers / suppliers

Design

- Developers
- Architects
- Structural Engineers
- Material engineers & test labs
- Code officials

Build

- Contractors
- Sub-trades: Concrete placers



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Parameters

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- Architectural: Color, texture, finish

Environment

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Interests

Supply

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- Ready-Mixed Concrete Producers
- SCM producers / suppliers

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Build

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Collaborative
Interactive
Decision-supporting
tool



SOS

SCM Optimization System

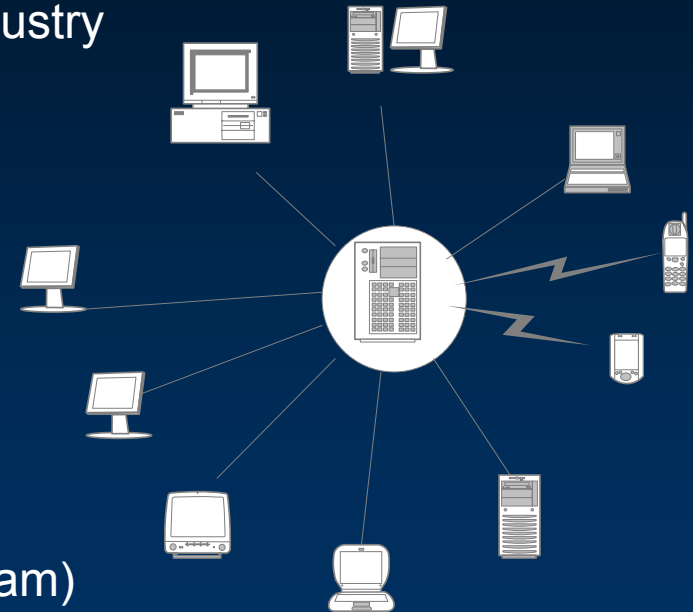
- Decision-supporting computer to optimize concrete performance according to multiple criteria.
- Collaborative, adapted to the needs of all industry groups

Three years project

- Identify resources and define scope
- Develop algorithm and database
- Develop computer system and interface
- Validate on cases studies.

Financing

- Government of Canada (sustainability program)
- Partnership of Canadian organizations and firms



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A Concrete
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the Environment™

Advancing sound technologies to reduce the greenhouse gas emissions related to concrete construction: an industry-government initiative.

Events

**EcoSmart Presentation at
Greenbuild 2003**

Michel de Spot, Chair of the EcoSmart Concrete Project, will be presenting at the US Green Building Council's Conference.

News

EcoSmart Fall 2003 Newsletter available[GO >](#)**Cedar Corner, Tofino, BC**

Feature

**Mountain Equipment Co-op,
Montreal**

Thank You

www.ecosmartconcrete.com

www.ecosmart.ca

Inquiries?

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