ECOSMART M CONCRETE

'a concrete contribution to the environment'™

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EcoSmart Concrete Objectives

To minimize GHG "signature" of concrete

by optimizing replacement of Portland cement with Supplementary Cementing Materials such as fly ash while improving or maintaining

- Cost
- Performance



A Concrete Contribution to the Environmen



Industry Steel Power Origin Asia India World Availability 25 Mt/yr 400 Mt/yr Post Process Quencing + Grinding Classification Particle Size Must be ground 10 Microns Quality Constant Variable Max Replacement 70% 55% GHG saving 0.9 t 1 t Current Transport Bulk Bag / Containers Reaction Hydraulic Pozzolanic Industry acceptance High Medium Advantarge Satting time, durability, longterm strength, less water, low		BFS	FA
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In Conclusion: BFS or FA?

Both produce GHG saving and better concrete BFS

- Solution familiar to local industry
- More expensive than OPC and FA
- Not much cost improvement potential
- Limited supply in the future

FA

- Relatively new to local industry as SCM
- Less expensive than BFS and slightly more than OPC
- Cost improvement potential
- Large availability world wide and in nearby India

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