SOS Software Development Consultation

Calgary, Edmonton, Halifax, Montreal, Ottawa, Toronto, Winnipeg Feb. 3 – 12th, 2009

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Some definitions: SCMs and SOS

- SCMs Supplementary Cementing Materials
 - Used to partially replace cement in concrete
 - Fly ash, ground granulated blast furnace slag (GBFS), silica fume, metakaolin, etc.
- SOS Supplementary Cementing Materials
 Optimization System

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Key Organizations: EcoSmart

ECOSMART Foundation

- · SOS Project Manager
- Non-profit corporation promoting environmentally friendly technologies —especially in construction.
- Has championed numerous case studies of high volume SCM projects in Canada and elsewhere

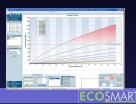


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Key Organizations: SIMCO

- SIMCO
 - · SOS Software Developer
 - Experts in concrete modeling and service life prediction
 - Developers of STADIUM Software





Key Organizations: SOS Consortium

- · AMEC
- British Columbia Institute
 of Technology .
- Busby, Perkins + Will
- C&CS Atlantic
- Canadian Steel Producers Association
- EcoSmart Foundation
- Environment Canada
- Graham Ltd.
- Halcrow Yolles
- Lafarge CementLehigh Cement

- · Levelton Consultants
- Metro Vancouver
- National Research Council
- Public Works and Government Services Canada
- Read Jones Christoffersen Ltd.
- SIMCO Technologies
- UniBeton Ready Mix
- · Windmills Development

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Climate Change and GHGs

- Now take as a given that:
 - the world is warming at a rate unprecedented in human history
 - man-made emissions of GHGs are a major factor in this warming
- Most important GHG at present is CO₂

Cement and CO2

- · Cement is an essential building material
- Manufacturing cement releases about one tonne of CO₂ for each tonne of cement produced (world average).
- World-wide, cement manufacture accounts for more than 5% of total man-made emissions of CO₂
- Much interest by governments, cement producers and the construction industry – in reducing this CO₂ burden

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Emissions data for Cement

- Canada's cement plants emit 12.8 million tonnes of CO₂ every year. This is equivalent to the emissions from about 2.3 million cars.
- Global cement emissions of CO₂ are estimated to be 2.6 billion tonnes

Production (tonnes)	GHG Emissions (tonnes)	Intensity (tonnes _{CO2} /tonne _{Cement})
15,000,000	13,000,000	0.85

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SCMs and EcoSmart

- Supplementary cementing materials can partially replace cement in concrete.
- In recent years EcoSmart, with strong government and industry support, has fostered a number of successful demonstrations of SCM use – especially at high levels (up to 50% cement replacement)
- Major lesson learned: SCMs work very well provided expert advice and guidance is available

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SCMs – pros and cons

Pro

- Generally cheaper than cement
- Can produce superior concrete
 - Lower permeability
 - Higher long-term
 strength
- Reduced heat of hydration (fly ash)
- Less water
- · More easily pumped

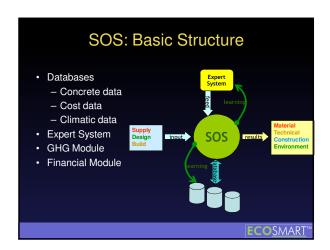
Con

- Slower initial strength gain (longer stripping times)
- More difficult to finish
- Require diligent engineering and quality control
- more variable than cement quality control important

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SOS

- Rationale
 - Computer-based expert guidance system to help industry determine the optimal replacement level of cement by SCMs for a given project, and the benefits thereby accruing.
 - SOS will be a mix guidance tool. It will give guidance on the suitability of SCMs, the percentage replacement, the factors to consider, and the cost and GHG implications.





Breakout session 1

SOS is envisaged as an optimization tool

 Given a set of variables and constraints, SOS will suggest the appropriate level of SCM

When designing/specifying concrete:

- · What are the constraints involved
- · What are the variables
- · For variables, how much flexibility is there

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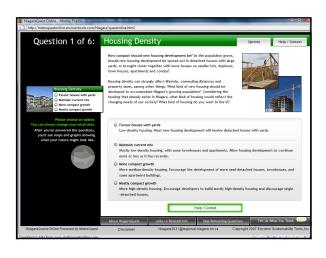
Breakout Session 2

- Given the desire to reduce the GHG footprint of concrete how could SOS help you evaluate various options?
- Some examples:
 - 1. MetroQuest
 - 2. Homer

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MetroQuest

- Community Planning Tool
- "What-if" scenario modelling tool
- Aimed to generate discussion on planning issues and reconcile differences between stakeholders

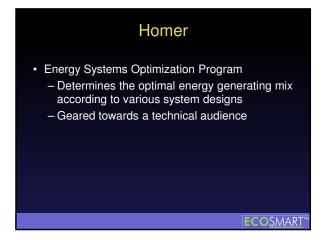


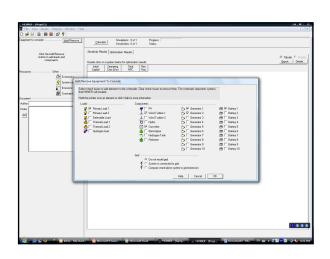


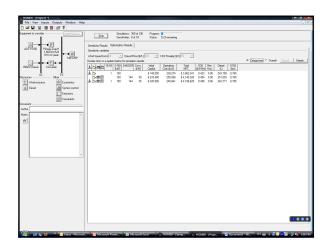


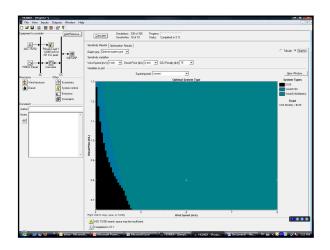


Example - MetroQuest Notes Animated visuals, graphs and charts Comparison against previous case only Illustrates the interplay between choices Does not directly show assumptions and calculations









Example - Homer

- Descriptive and user defined inputs (and outputs)
- Little in the way of guidance (assumed knowledge)
- · Simple but structured layout
- · Varying complexity of analysis available
- Focused on a technical audience

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Examples - Comparison

MetroQuest:

- Provides Options
- · 1 Tovides Options
- Shows interplay
- Generates discussion
- What-if Scenario exploration, communication and educational tool

HOMER:

- Define System/Options
- Communicates Impacts Define Resources
 - · Estimates Variability
 - Determines lowest cost scenario
 - Detailed Design & Optimization, Calculation Tool

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Breakout session 2

• Given the desire to reduce the GHG footprint of concrete, how do you see SOS helping you?

Examples

- 1. Assess different scenarios (impact on variables)
- 2. Communicate options to clients, etc.
- 3. Reduce time in developing solutions
- How would you use SOS in your job?

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Next Steps

- 1. Compile information from discussions
- 2. Hold other workshops across Canada
- 3. Translate information into system specifications and SOS code
- 4. Provide regular updates on program development through EcoSmart / SOS website, newsletters or emails

Thank you

Roy Sage and David Barrie

The EcoSmart Foundation roy@ecosmart.ca david@ecosmart.ca 604-689-4023 ext. 122 or 127 www.ecosmart.ca